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# Oconto Falls Municipal Utilities

# Water & Light Commission

P.O. Box 70 • 223 Monroe Street • Oconto Falls, WI 54154 Tel: (920) 846-4512 FAX (920)846-4348

January 22, 2001

Jim Loock, Chief Electric Engineer Public Service Commission 610 N. Whitney Way P.O. Box 7854 Madison, WI 53707-7854

RE: In the Matter of Filing Plans for Appropriate Inspection and

Maintenance, PSC Rule 113.0607.

Dear Mr. Loock:

Enclosed for filing are 3 copies of Oconto Falls Water and Light's Preventative Maintenance Plan detailing inspection maintenance schedules, condition rating criteria, corrective action schedules, record keeping procedures and report filing schedules as documented in this rule.

Very truly yours,

Lionel J. Bushey II

Utility Manager

**Enclosures** 

RECEIVED

JAN 2 3 2001

**Electric Division** 

# PREVENTATIVE MAINTENANCE PLAN

# Oconto Falls Water and Light

FILING DEADLINE
FEBRUARY 1, 2001

January 22, 2001

Lionel J. Bushey II

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JAN 23 2001

**Electric Division** 

This plan was prepared by the MEUW work group for PSC Rule 113.0607 for use by the 82 municipal electric utilities in Wisconsin and endorsed by PSC staff as meeting the requirements of Rule PSC 113.0607.

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### I. Preventative Maintenance Plan

The PSC 113.0607 rule reads;

Appropriate inspection and maintenance: system reliability.

- (1) PREVENTATIVE MAINTENANCE PLAN. Each utility or other person subject to this chapter, including persons who own electric generating facilities in this state who provide service to utilities with contracts of five years or more, shall develop and have in place its own preventative maintenance plan. This section is applicable to electric generating facilities as set forth at s. 194.491(5)(a)(1), Stats. Each plan shall include, among other things, appropriate inspection, maintenance and replacement cycles where applicable for overhead and underground distribution plant, transmission, generation<sup>1</sup>, and substation facilities.
- (2) CONTENTS OF THE PLAN. (a) *Performance standard*. The Preventative Maintenance Plan shall be designed to ensure high quality, safe, and reliable service, considering: cost, geography, weather, applicable codes, national electric industry practices, sound engineering judgment and experience.
- 1 PSC staff interpretation is that generation applies to individual generators equal to or greater than 50 MW.

# II. Inspection Schedule and Methods:

The purpose of this plan is to maintain or improve the electrical system reliability with the objective of increased municipal loyalty and satisfaction from our constituents. The goals are to meet and exceed the schedules established in this plan.

Exception reporting (inspected equipment not in good condition) will be the method of documentation on all inspection forms.

The scope of this plan is traditional and uses proven maintenance techniques. Unique operating and maintenance philosophies have not been considered. Also, manufacturer defects will be dealt with as they are communicated to this utility.

### **EVERY**

SCHEDULE:	MONTHLY	ANNUAL	5 YEARS
Transmission (□69Kv and above)		X	X
Substations	X	X	
Distribution (OH & UG)			X

The inspection of Distribution facilities will be by individual substation circuits on a 5-year cycle such that the entire system will be inspected every 5 years. Inspector instructions for inspecting all facilities and forms are included with the plan.

METHODS: Five criteria groups will be used to complete the inspection of all facilities.

- 1. <u>IR</u> infrared thermography used to find poor electrical connections and/or oil flow problems in equipment.
- 2. <u>RFI</u> Radio Frequency Interference, a byproduct of loose hardware and connections, is checked using an AM radio receiver.
- 3. <u>SI</u> structural integrity of all supporting hardware including poles, crossarms, insulators, structures, bases, foundations, buildings, etc.
- 4. <u>Clearance</u> refers to proper spacing of conductors from objects, trees and other utility cables.
- 5. <u>EC</u> equipment condition on non-structural components such as circuit breakers, transformers, regulators, reclosers, relays, batteries, capacitors, etc.

# III. Condition Rating Criteria:

This criterion, as listed below, establishes the condition of a facility and also determines the repair schedule to correct deficiencies.

- 0) Good condition
- 1) Good condition but aging
- 2) Non-critical maintenance required normally repair within 12 months
- 3) Priority maintenance required normally repair within 90 days
- 4) Urgent maintenance required report immediately to the utility and repair normally within 1 week

### IV. Corrective Action Schedule

The rating criteria as listed above determine the corrective action schedule.

# V. Record Keeping

All inspection forms and records will be retained for a minimum of 10 years. The inspection form contains all of the required critical information i.e. inspection dates, condition rating, schedule for repair and date of repair completion.

# VI. Reporting Requirements

A report and summary of this plan's progress will be submitted every two years with the first report due to the Commission by February 1, 2003. The report will consist of a letter documenting the percent of inspections achieved compared to the schedule and a description of maintenance achieved within the scheduled time allowance.

# VII DISTRIBUTION - OVERHEAD INSPECTION GUIDE

# STRUCTURE

- Pole Condition
- Pole Leaning
- Crossarm Condition
- Insulators, Deadend, Pin
- Excess Fill or Soil Removal
- Pole Steps
- Grounds Intact
- Ground Molding
- Down Guys
- Guy Markers
- Guy Bonding/Insulator
- Signage Location Number, Warning Sign
- Customer Equipment
- Conductor
- Tie Wires
- U Guard/Conduit Condition

# **EQUIPMENT**

- Transformers
  - ✓ Oil Leaks
  - ✓ Bushing Condition
  - ✓ Grounding/Bonding
- Capacitors
  - ✓ Fuses Blown
  - ✓ Bushing Condition
  - ✓ Oil Leaks
  - ✓ Tank Bulged
  - ✓ Switches, Oil, Vacuum
  - ✓ Control Conduit/Wiring
  - ✓ Grounding/Bonding
- Switches GOAB, Inline, Disconnect
  - ✓ Insulator Condition
  - ✓ Operating Handle/Locks
  - ✓ Linkage
  - ✓ Grounding/Bonding
  - ✓ Switch Number
- Cutouts
  - ✓ Insulator Condition
  - ✓ Fuse Size Tag

# VII DISTRIBUTION - OVERHEAD INSPECTION GUIDE (con't)

# EQUIPMENT (CON'T)

- Arrestor
  - ✓ Insulator Condition
  - ✓ Connections
  - ✓ Ground Lead Disconnection
- Cable Terminators
  - ✓ Insulator Condition
  - ✓ Grounding/Bonding

# **CLEARANCES**

- Ground Line
- Buildings, Bridges, Swimming Pool, Etc.
- Communications Facilities
- Fuel Tanks
- Other Electric Utilities
- Transmission Lines
- Over Streets, Roads, Alleys, Highways
- Tree Trimming
  - ✓ Clearance From Line
  - ✓ Vines on Poles
  - ✓ Danger Trees

# **INFRARED SCAN**

- Main Three-Phase Feeders
- Priority Overhead Transformer Banks
  - ✓ Bushing Connectors Primary
  - ✓ Bushing Connectors Secondary
  - ✓ General Tank Heating
- Current & Voltage Transformers if Applicable

# RFI CHECK

• OH system with AM radio as each circuit is inspected

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																	ting Criteria Good Condition Good Condition Hon-critical Maintenance Required Priority Maintenance Required Urgent Maintenace Required	COMMENTS	pected bySub
																	Date Item Corrected		Ckt
																	Corrected By		

# VIII DISTRIBUTION - UNDERGROUND INSPECTION GUIDE

# STRUCTURAL (Exterior & Interior) Transformer, Primary Pedestal, Secondary Pedestal, Switchgear.

- Enclosure Condition
- Level/Leaning
- Security
- Grade/Accessibility (Shrubs, Customer Facilities, Fill/Excavation)
- Numbering
- Voids/Gaps
- Signage Location Number, Warning Sign
- Pad/Vault Condition

# **EQUIPMENT**

- Transformers
  - ✓ Oil Leaks
  - ✓ Bushing Condition
  - ✓ Grounding/Bonding
  - ✓ Elbows
  - ✓ Arrestors
  - ✓ Feed-Through
  - ✓ Cable Condition
  - ✓ Secondary Connections
- Primary Pedestals
  - ✓ Elbows
  - ✓ Junction Condition
  - ✓ Grounding/Bonding
- Secondary Pedestals
  - ✓ Secondary Connections
- Switches URD Switchgear
  - ✓ Insulator Condition
  - ✓ Operating Handle Security
  - ✓ Linkage
  - ✓ Grounding/Bonding
  - ✓ Switch Number/Fuse Size & Number

# INFRARED SCAN and RFI CHECK

- Main Three-Phase Feeders (Risers & Switchgear)
- Priority URD Transformer Banks
  - ✓ Bushing Connectors Primary
  - ✓ Bushing Connectors Secondary
  - ✓ General Tank Heating

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													EQUIPMENT LOCATION	MAP AREA
<u> </u>					+	-		1		1		1	Enclosure Condition	
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													Grade / Accessibility	TRUC
						1							Numbering	STRUCTURE
	-									1			Voids / Gaps	m
						1				1			Signage	
		<u> </u>			1	$\dashv$							Pad / Vault Condition	
													Transformers, Leaks, Bushings, Grounding,Bonds,Elbows, Arrestors, Cable cond, Connections	
													Primary Pedestals, Elbows, Grounding, Bonds,Junction cond.	EQUIPMENT
													Secondary Pedestals, Connections	
													Switches, Signage, Insulators, Security, Linkage, Ground, Bonds	
													Main Three Phase Feeders, Risers & Switchgear	IR / RFI Sca
													Priority URD Transformers, Bushings and Tank heating	Scan
													Rating Criteria  O) Good Condition 1) Good Condition but aging 2) Non-critical Maintenance Required 3) Priority Maintenance Required 4) Urgent Maintenace Required	COMMENTS
												)	Date Item Corrected	
													Corrected By	

UNDERGROUND DISTRIBUTION INSPECTION FORM Date\_

Inspected by\_

# IX SUBSTATION - MONTHLY INSPECTION GUIDE

# TRANSFORMER MAIN TANK:

- Oil in bushings
- Bushing and arrestor porcelain
  - ✓ Cracks or chips
  - ✓ Rust or dirt
- Oil leaks
  - ✓ Main tank
  - ✓ Sample valves
  - ✓ Radiators
- Radiator bank
  - ✓ warm on top, cool at bottom
- Tank pressure
- Tank oil level
- Temperature gauge
- Cooling fans

# TRANSFORMER LTC or VOLTAGE REGULATORS:

- Tank oil level
- Drag hand positions
- Cabinet light
- Operation count
- Tank pressure
- · Cabinet heater
- Cabinet contamination

# TRANSMISSION CIRCUIT BREAKERS:

- OPEN/CLOSED indicator
- CHARGED/DISCHARGED indicator
- Cabinet light
- Cabinet heater
- Operations counter
- Bushings and supports
  - ✓ Cracks or chips
  - ✓ Rust or dirt
- Line and load side disconnect switches
  - ✓ Properly labeled
  - ✓ Aligned properly
- Handles grounded
- Emergency trip button
- Air / Oil compressors
- Air / Oil pressure gauge
- Spring operated mechanism
- Oil level gauge
- Tank oil leaks
- Reset switch
- Cabinet contamination
- Vents clean
- Gas pressures for GCBs

# IX SUBSTATION - MONTHLY INSPECTION GUIDE (con't)

# FEEDER CIRCUIT BREAKERS / RECLOSERS

- OPEN/CLOSED indicator
- CHARGED/DISCHARGED indicator
- Cabinet light
- Cabinet heater
- Operations counter
- Bushings and supports
  - ✓ Cracks or chips
  - ✓ Rust or dirt
- Line and load side disconnect switches
  - ✓ Labeled properly
  - ✓ Aligned properly
  - ✓ Handles grounded
- Emergency trip button
- Oil level gauge
- Tank oil leaks
- Reset switch
- Cabinet contamination
- Vents clean
- Gas pressures for GCBs

# HIGH AND LOW VOLTAGE BUSS WORK:

- Bushing, insulator, arrestor, and support insulators
  - ✓ Chips or cracks
    ✓ Rust or dirt
- Bird nests
- Potential transformers bushings
  - ✓ Cracks or chips
  - ✓ Rust or dirt
- Cable terminators
  - ✓ Leaking fluid
  - ✓ Cracks or chips

# MANUAL SWITCHES:

- Properly labeled
- Ground connections
- Positioning and alignment
- Bushing and support insulators
  - ✓ Cracks or chips
  - ✓ Rust or dirt

# MOTOR OPERATED SWITCHES:

- OPEN/CLOSED indicator
- Properly labeled
- Cabinet heater
- Operations counter

# IX SUBSTATION - MONTHLY INSPECTION GUIDE (con't)

# **CONTROL HOUSE/MISCELLANEOUS:**

- Clock displays proper time
- AC/DC load center breakers
- Room temperature
- Rodents
- Panels labeled properly
- Panel lights
- Annunciator panel
- Panel meters
- SCADA system RTU
- SCADA alarms
- Position indicators agree
- Relay target information
- Emergency contact directory & dial tone for phone
- Safety Equipment

# **BATTERY:**

- Liquid levels
- Proper float voltage on charger and battery
- Specific gravity in pilot cell
- Personal Protective Equipment
- Connection corrosion
- Leaking cells
- Dated solution in eyewash station

# YARD AND FENCE:

- Fire extinguisher charged
- Fence ground connections
- Fence secured
- Security and emergency lights
- Site base and grade
- Standing water
- Warning signs

MONTHLY S	<b>UBSTATION INSPECTIO</b>	N FORM
INSPECTED BY:		
DATE:		
SUBSTATION:		
TRANSFORMER MAIN TANK	RATING: 0 1 2 3 4	(Circle One)
inspected X	COMMENTS	DATE CORRECTED BY
Oil in Bushings		
Bushing and Arrestor		
Oil Leaks		
Main Tank		
Sample Valves		
Radiators		
Radiator Bank		
Tank Pressure		
Tank Oil Level		
Temperature Gauge		
Cooling Fans		
TRANSFORMER LTC or VOLTAGE REGULATORS	RATING: 0 1 2 3 4	(Circle One)
Tank Oil Level		
Drag Hand Positions		
Cabinet Light		
Operation Count		
Tank Pressure		
Cabinet Heater		
Cabinet Contamination		
Gabillot Gallian		

MONTHLY SU	IB:	STATION	INS	SPF	CI	101	N FORM	
INSPECTED BY:				<u> </u>	<u>-                                    </u>	101	V I OKIVI	
DATE:								
SUBSTATION:								
HIGH VOLTAGE CIRCUIT BREAKER / CIRCUIT SWITCHER		RATING: 0	1	2	3	4	(Circle One)	
inspected	x	CC	MME	NTS			DATE CORRECTED	CORRECTED
OPEN/CLOSED Indicator								
CHARGED/DISCHARGED Indicator								
Cabinet Light	_ _					-		
Cabinet Heater	_							
Operations Counter								
Bushings and Supports								
Line and Load Side Disconnect Switches								
Handles Grounded								
Emergency Trip Button								
Air Compressors - Air / Oil								
Air Pressure Gauge - Air / Oil								
Spring Operated Mechanism								
Oil Level Gauge							<del>                                     </del>	
Tank Oil Leaks								
Reset Switch								
Cabinet Contamination								
/ents Clean							<del>†</del>	
Gas Pressures for GCBs							<del> </del>	
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MONTHLY S	U	BSTATIO	NC	IN	SP	EC'	<u>TIO</u>	N FORM	
INSPECTED BY:									
DATE:									
SUBSTATION:									
FEEDER CIRCUIT BREAKER / RECLOSER		RATING:	0	1	2	3	4	(Circle One)	
			CON	MEN	ITS			DATE	CORRECTED BY
inspected	<del>  ^  </del>								
OPEN/CLOSED Indicator	$\vdash \vdash$								
CHARGED/DISCHARGED Indicator									
Cabinet Light									
Cabinet Heater	$\vdash$								
Operations Counter	$\vdash \vdash$								
Bushings and Supports Line and Load Side Disconnect Switches									
Emergency Trip Button									
Oil Level Gauge	I			-					
Tank Oil Leaks	$\vdash$								
Reset Switch Cabinet Contamination									
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Vents Clean Gas Pressures for GCBs	1 1								
Gas Pressures for GCBs					-				
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INSPECTED BY:								
DATE:				<del></del>				
SUBSTATION:			-		<del></del>			
HIGH & LOW VOLTAGE BUSS WORK	RATING:	0	1	2	3	4	(Circle One)	
inspected X		COI	MME	NTS			DATE CORRECTED	CORRECTED BY
Bushing, Insulator, Arrestor, and Supports								
Bird Nests		-						
Transformer Bushings						·		
Cable Terminators				-		<del></del>		
MANUAL SWITCHES	RATING:	0	1	2	3	4	(Circle One)	
Properly Labeled								
Ground Connections								
Positioning and Alignment								
Bushings and Supports								
				···				
MOTOR OPERATED SWITCHES	RATING:	0	1	2	3	4	(Circle One)	
OPEN/CLOSED Indicator	····						T	
Proper Labeling								
Cabinet Heater						w		
Operations Counter								
locking criteria						<u>-</u> -		
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MONTHLY SU	JBSTATIO	<u>NC</u>	IN	<u>SP</u>	EC	TIO	N FORM	
INSPECTED BY:								
DATE:								
SUBSTATION:								
		_						
CONTROL HOUSE/MISCELLANEOUS	RATING:	0	1	2	3	4	(Circle One)	
inspected X		CON	MEN	ITS			DATE CORRECTED	CORRECTED BY
Clock Displays Proper Time								
AC/DC Load Center Breakers								
Room Temperature								
Rodents								
Panels Labeled Properly								
Panel Lights								
Annunciator Panel								
Panel Meters								
SCADA System RTU								
SCADA Alarms						· · · · · · · · · · · · · · · · · · ·		
Position Indicators Agree								
Relay Target Information								
Emergency Contact Directory &								
Dialtone for Phone								
Safety Equipment								
BATTERY	RATING:	0	1	2	3	4	(Circle One)	·
Liquid Levels								<u> </u>
Proper Float Voltage on Charger & Battery								
Specific Gravity in Pilot Cell								
Personal Protective Equipment								
Connection Corrosion					-			
Leaking Cells								
Dated Solution in Eyewash Station								
YARD & FENCE	RATING:	0	1	2	3	4	(Circle One)	<del></del>
Fire Extinguisher Charged								
Fence Ground Connections								
Fence Secured						······································		
Security and Emergency Lights								
Site Base and Grade		<u> </u>						
Standing Water								
Warning Signs								

# X Substation - Annual Inspection Guide

- Check equipment for level
- Check condition of concrete pads
- Perform oil and DGA analysis
- Battery
  - ✓ Intercell strap resistance
    ✓ Individual cell voltages

  - ✓ Cell specific gravity
- Nameplate legible
- Equipment paint condition
- Proper equipment ID labels
- IR / RFI scans and checks

# ANNUAL SUBSTATION INSPECTION FORM

Date		- Ing	spect	inspected by			i		Substation		
		્ટ	JBSTA	SUBSTATION INSPECTION CRITERIA	ON C	RITERI	>		COMMENTS	MAINTENANCE COMPLETED	ANCE
	/el	rete pads	alysis	ell strap ell voltages,		ion	pels	cks	Rating Criteria		
EQUIPMENT LISTING	oment for leve	ition of concr	and DGA and	cks - Intercel Individual ce c gravity	legible	paint condition	ntification lab	ans and ched	0) Good Condition 1) Good Condition but aging 2) Non-critical Maintenance Required 3) Priority Maintenance Required	Corrected	і Ву
	Check equip	Check condit	Perform oil a	Battery chec resistance, l Cell specific	Nameplate l	Equipment p	Proper ident	IR / RFI sca	4) Urgent Maintenace Required	Date Item	Corrected
Transformer							-	-			
LTC or regulators											
High Voltage Breaker			-			+-	-	-			
								-			
Feeder CBs / Reclosers							1				
	-							-			
			1								
							+				
Switches			1					+-			
								-			
	-					+	+	$\dashv$			
						+	+	-			
17											
Transmission line RFI											